: 350 SKIDTUBE EXTRUSION (BENT)

Wednesday, 1/4/2006 7:30:32 AM

User:

Linda Lacelle

**Process Sheet** 

**Drawing Name** 

**Part Number** 

**Drawing Number** 

**Project Number** 

Customer

: CU-DAR001 Dart Helicopters Services

Job Number : 25384

: 10997

**Estimate Number** P.O. Number

: NIA

This Issue Prsht Rev.

First Issue

Written By

**Previous Run** 

: 1/4/2006

: NC

: NIA

: NIA

Type

: MACHINED PARTS

Comment

: Est. B02.11.28 Reformat

S.O. No. : NIA

: See Comment

**Drawing Revision** Material **Due Date** 

NA : 1/11/2006

Pm 06-01-06

: N/A

; D1

: D26003BENT

D2600 REV D1

Qty:

50 Um:

Each

**Additional Product** 

Checked & Approved By

Job Number:

Seq. #:

**Machine Or Operation:** 

Description: Extrusion Bent

1.0

2.0

3.0

D26003BENT

Total:

50.0000 Each(s)

Comment: Qty.:

1.0000 Each(s)/Unit **Extrusion Bent** 

Pick:

Qty

Part Number D2600-3

Description

Extrusion

Pmc 06-01-06 (50)

BENDING

**Comment: BENDING MACHINE** Deburr one end of extrusion

Drill #30 pilot holes using DT8689

Open holes to 5/16" and deburr

Bend using CNC bending machine as per program 2750.C and Folio FT003. Use 5/16 locator pin on buggy "A".

Check fit to Jig DT8150

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Inspect work to Step 6Ensure fit to Jig DT8150

4.0

PACKAGING 1

PACKAGING RESOURCE #1



**Comment: PACKAGING RESOURCE #1** 

Identify and Stock

Location: LG

06-01-17





Pmc06-01-09



## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	y Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
			;							
				<del></del>						

Part No:	PAR #:	Fault Category: _	 NCR: Yes No	DQA:	Date: <u>06</u>	101/1
			QA: N/C C	losed:	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
		Description of NC Section A		Corrective Action Section B	Verification	Approval	Annaval			
DATE	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector		
06.01.16 2 CV		i piece scrap-mpt'l  CVALVeel in bender, and  Tiny pir pocket in mpt'l seemal  to be the problem.	Scrap: clestreed, Inspect remaining extrusion for cracks ofter benching.		06.01-16	06-01-16	93 P	06.0146		
								,		

NOTE: Date & initial all entries

Date:

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Linda Lacelle

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 350 SKIDTUBE EXTRUSION (BENT)

Job Number: 25384

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**Machine Or Operation:** 

Description:

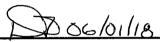
5.0

DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Inspection Level 21



Job Completion



## **Dart Aerospace Ltd**

W/O:			WORK ORDER	CHANGES				
DATE	STEP	PRO	OCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
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					:			
							3	
Part No	:	PAR #:	Fault Category:	NCR: Y	es No DC	A:	_ Date: _	
				Q	A: N/C Close	ed:	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
DATE		Description of NC	Corrective Action Section B			Verification					
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector			
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NOTE: Date & initial all entries